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Assembling the e-gear actuator

1. Assemble the bracket (A-Fig.1) on the gearbox, tightening the 4 screws (B-Fig.1).
2. Anchor the bracket (A-Fig.1) to the bracket (C-Fig.1) using the 2 screws (D-Fig.1).



Do not tighten the screws (D-Fig.1). Leave them loose.

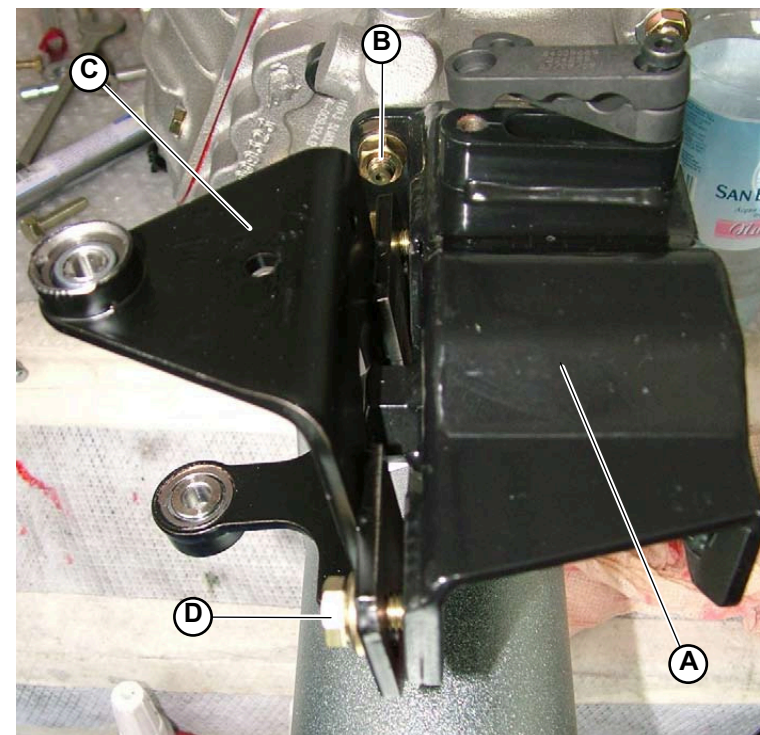


Fig.1



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3. Position the actuator (**E-Fig.2**) on the bracket (**F-Fig.2**).
4. Secure the actuator's coupling (**G-Fig.2**) using the screw (**H-Fig.3**).



Do not tighten the screw (H-Fig.3). Leave it loose.

5. Secure the actuator to the bracket by tightening the upper screw (**I-Fig.3**) and the lower screw (**L-Fig.2**).

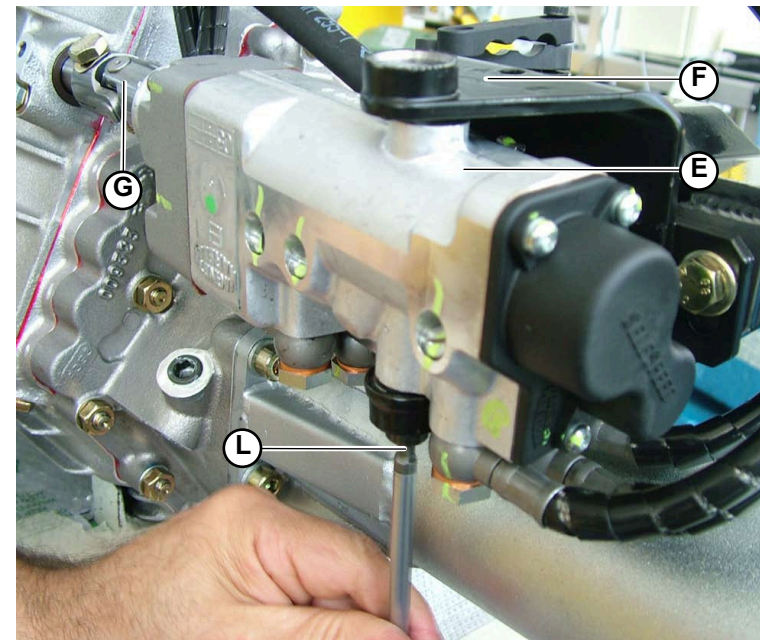


Fig.2

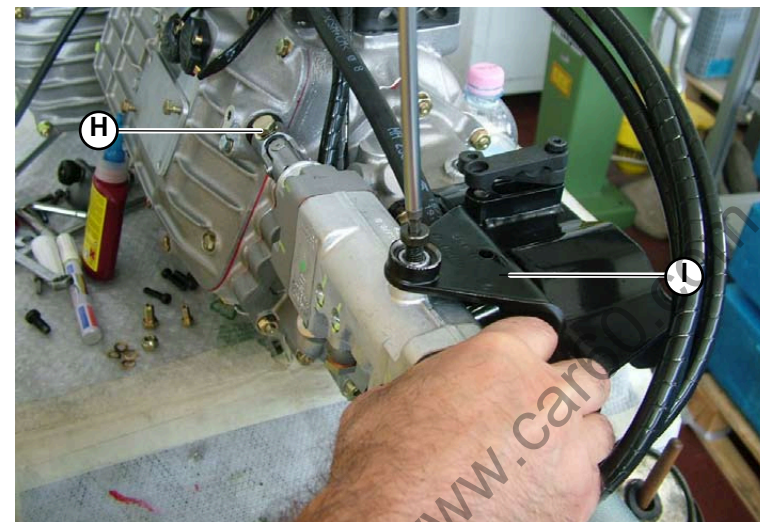


Fig.3



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6. Assemble the reset tool (**M-Fig.4**) and tighten it using the 4 screws (**N-Fig.4**).

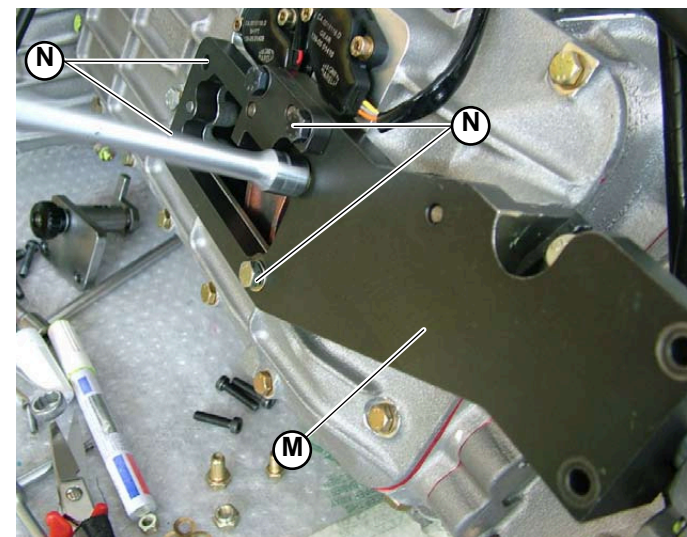


Fig.4

7. Assemble the tooth (**O-Fig.5**) and secure it to the reset tool using the 2 special screws (**P-Fig.5**).

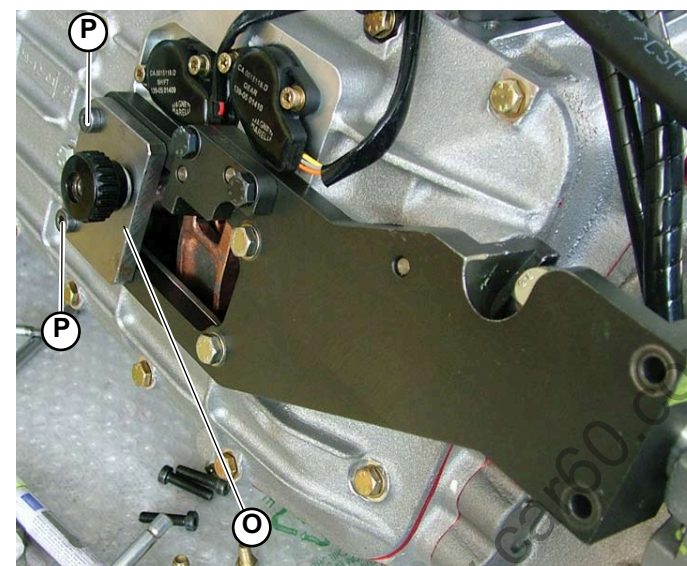


Fig.5



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8. Secure the reset tool on the coupling using the U-bolt (**Q-Fig.6**), tightening it with the 2 screws (**R-Fig.6**).

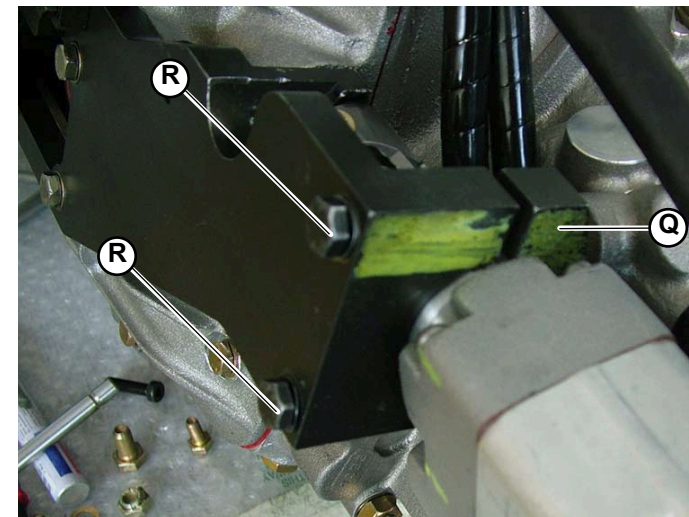


Fig.6

9. Insert the 2 thickness gauges (**S-Fig.7**) and use the tooth's knob (**T-Fig.7**) to obtain the correct thickness.

10. Following correct alignment, tighten the 2 screws (**D-Fig.1**) that secure the bracket (**C-Fig.1**) and tighten the screw (**H-Fig.3**) that secures the coupling (**G-Fig.2**).

11. Remove the 2 thickness gauges (**S-Fig.7**). Disassemble the tooth (**O-Fig.5**) and the reset tool (**M-Fig.4**).

- Assemble the gearbox (030105).

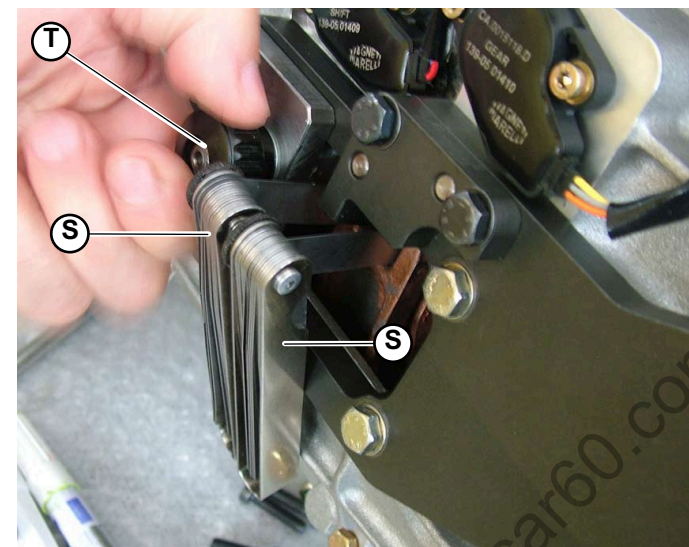


Fig.7