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Assembling the e-gear actuator

1. Assemble the bracket (A-Fig.1) on the gearbox, tightening the 4 screws (B-Fig.1).
2. Anchor the bracket (A-Fig.1) to the bracket (C-Fig.1) using the 2 screws (D-Fig.1).



Do not tighten the screws (D-Fig.1). Leave them loose.

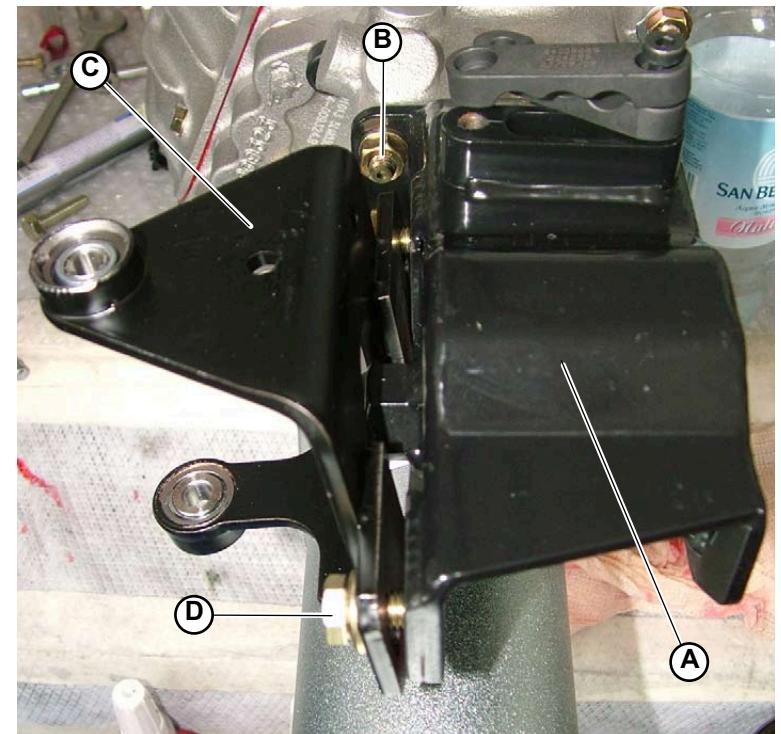


Fig.1



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3. Position the actuator (E-Fig.2) on the bracket (F-Fig.2).
4. Secure the actuator's coupling (G-Fig.2) using the screw (H-Fig.3).



Do not tighten the screw (H-Fig.3). Leave it loose.

5. Secure the actuator to the bracket by tightening the upper screw (I-Fig.3) and the lower screw (L-Fig.2).

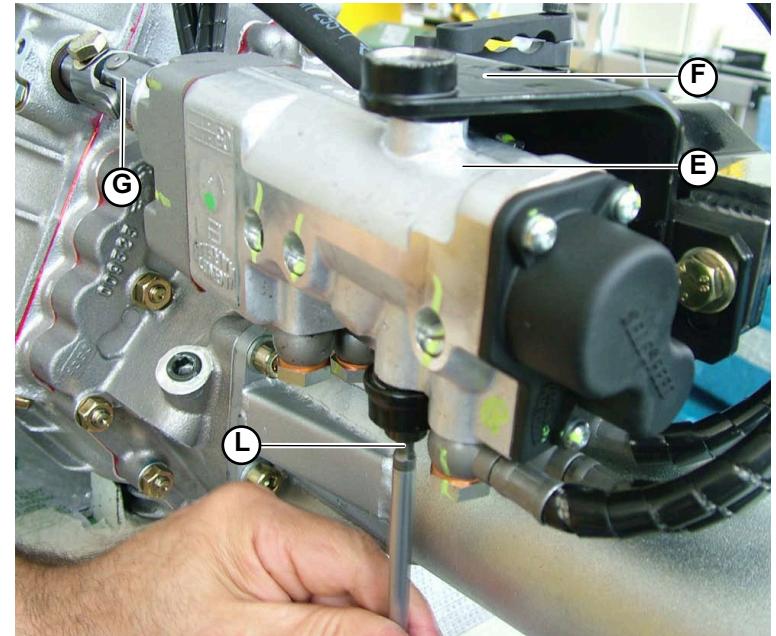


Fig.2



Fig.3



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- Assemble the reset tool (**M-Fig.4**) and tighten it using the 4 screws (**N-Fig.4**).

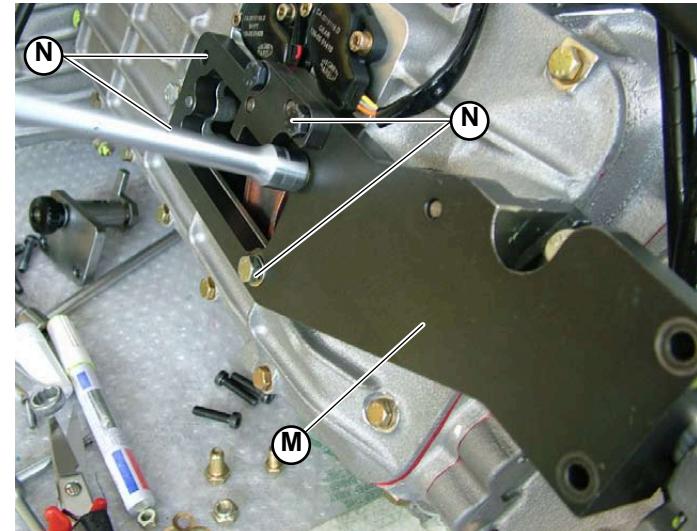


Fig.4

- Assemble the tooth (**O-Fig.5**) and secure it to the reset tool using the 2 special screws (**P-Fig.5**).

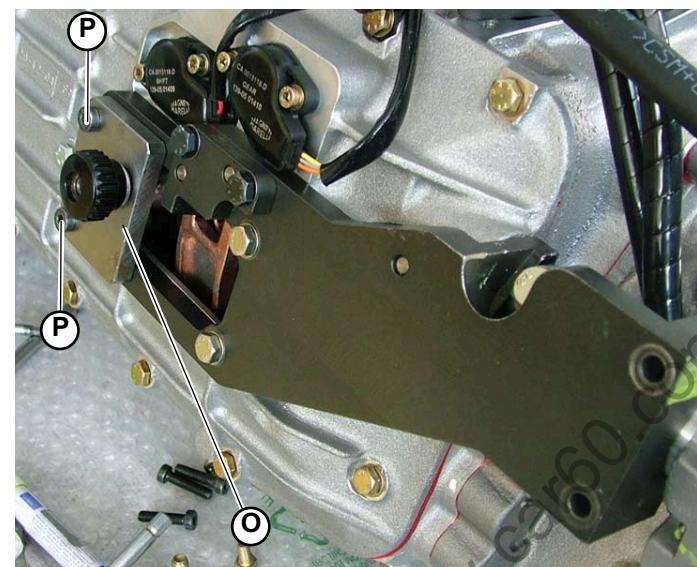


Fig.5

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- Secure the reset tool on the coupling using the U-bolt (Q-Fig.6), tightening it with the 2 screws (R-Fig.6).

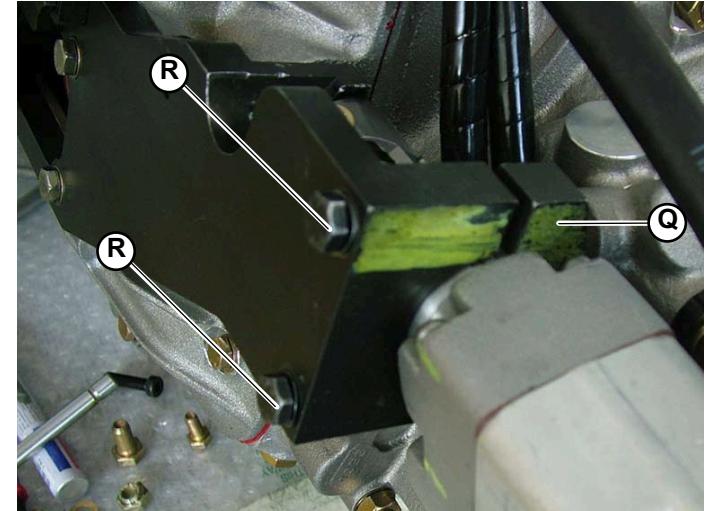


Fig.6

- Insert the 2 thickness gauges (S-Fig.7) and use the tooth's knob (T-Fig.7) to obtain the correct thickness.
- Following correct alignment, tighten the 2 screws (D-Fig.1) that secure the bracket (C-Fig.1) and tighten the screw (H-Fig.3) that secures the coupling (G-Fig.2).
- Remove the 2 thickness gauges (S-Fig.7). Disassemble the tooth (O-Fig.5) and the reset tool (M-Fig.4).

- Assemble the gearbox (030105).

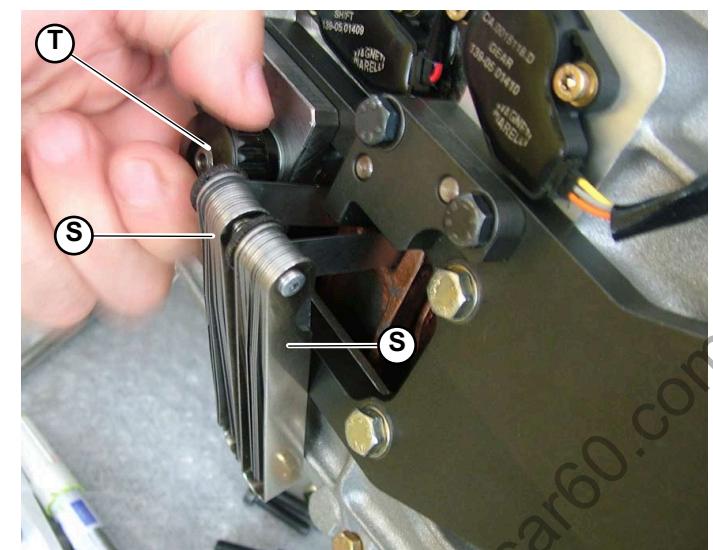


Fig.7